

Numerical Simulation of Combustion in Direct Injection Diesel Engines. Application to Additional Heating Systems.

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Abstract

This paper focuses on the simulated performance and pollutant emissions of a direct injection diesel engine. A zero-dimensional – two-zone combustion model is described and used to develop a new correlation to predict indicated performance. The combustion model and its hypothesis are presented first. Numerical results are then compared with experiments on a direct injection diesel engine for validation. The model shows that engine performance is well correlated with different running settings. A new correlation to predict the indicated efficiency is thus proposed and its interest is demonstrated. Finally, this study leads to enhance a simulation tool previously created.

Keywords: combustion modelling, simulation tool, cold start, car heating.

Nomenclature

<i>AHS</i>	Additional Heating System	<i>T</i>	Temperature [K]
<i>BTDC</i>	Before Top Dead Center	<i>T_m</i>	Torque [N.m]
<i>c_p</i>	Specific heat at constant pressure [J/kg/K]	<i>u</i>	Internal energy per mass unit [J/kg]
<i>c_v</i>	Specific heat at constant volume [J/kg/K]	<i>u_{pis}</i>	Mean piston speed [m/s]
<i>d_s</i>	Engine bore [m]	<i>V</i>	Volume [m ³]
<i>E_a</i>	Activation energy [J/mol/K]	<i>W</i>	Work [J]
<i>EGR</i>	Exhaust Gas Recirculation	<i>x_b</i>	Burned mass fraction [-]
<i>h</i>	Enthalpy per mass unit [J/kg]		
<i>h_g</i>	Heat transfer coefficient [W/m ² /K]		
<i>k</i>	Reaction rate constant [m ³ /mol/s]		
<i>LHV</i>	Low Heating Value [J/kg]		
<i>m</i>	Mass [kg]		
<i>N</i>	Engine rotation speed [rev/min]		
<i>P</i>	Pressure [bar]		
<i>Q</i>	Heat [J]		
<i>R</i>	Gas constant [J/kg/K]		
<i>S</i>	Area [m ²]		

Greek Letters

Δ	Variation
η_i	Indicated efficiency [-]
η_v	Volumetric efficiency [-]
ϕ	Equivalence ratio [-]
τ_{ID}	Ignition delay [s]
τ_{comp}	Engine compression ratio [-]
σ	Quantity of air at stoichiometry [kg/kg]

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Introduction

The quality of combustion significantly improved over the last few years thanks to severe antipollution standards (EURO IV in Europe). Consumption benefits are thus results of reduced heat losses towards the coolant circuit and the cabin heating system [1]. During unfavourable atmospheric conditions, acceptable comfort for the user is therefore provided with an Additional Heating System (AHS). Various studies describe cold start thermal deficit and compare the effectiveness of several technologies used by equipment suppliers [1,2,3].

Technical and financial constraints for AHS development have forced the emergence of computer aided engineering. The only constraints remain computing time, flexibility in use and adaptation to different engines. Pirotais [4,5,6] developed a complete simulation tool based on a single zone combustion model linked with nodal method for predicting available heat flux. Its objectives were to simulate the effects of different AHS and analyse global car behaviour during cold starts. The interactions between the engine and cabin heating systems are solved by computing the instantaneous heat transfer from the combustion chamber. The global model architecture (Fig. 1) requires cartography of heat losses towards the coolant loop (Fig. 2), depending on engine load and speed conditions described by a driving cycle. An example of simulation results regarding a warm up test is presented in Fig. 3.

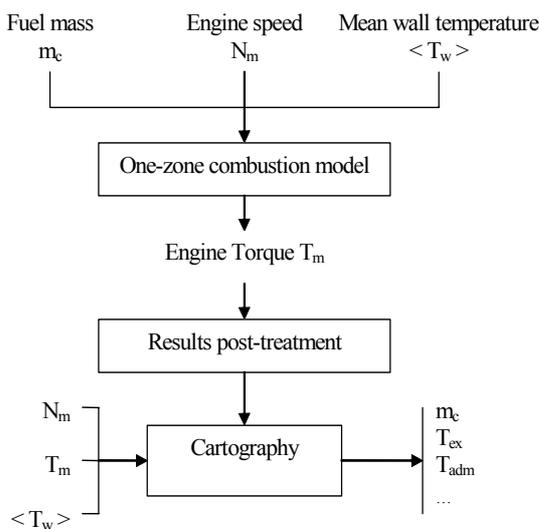


Figure 1 - Global model architecture [6].

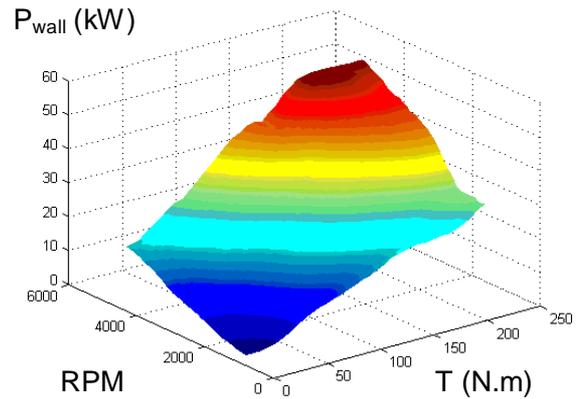


Figure 2 - Cartography of thermal losses towards the coolant circuit [5].

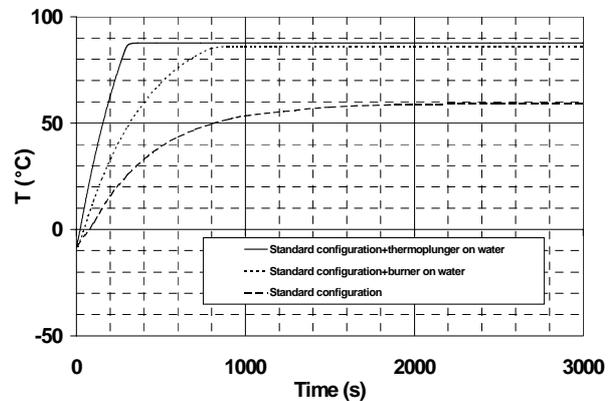


Figure 3 - Predicted impact of additional heating systems [4].

Cartographies are unfortunately unable to take into account variations of other mean parameters (injection timing and profile, mean wall temperature...) without a fastidious battery of simulations.

The objective of this study is to enhance the global simulation tool previously presented [4,5,6]. A “2-zone” combustion model is developed for a greater precision and pollutant formation aspects. Simplified architecture is obtained thanks to a new correlation linking engine settings or parameters, and thermal power lost in the coolant circuit. The final simulation tool architecture is presented in Fig. 4.

The first part of this paper describes the combustion model hypothesis and structure. A description of experimental set-up used to validate the model is then demonstrated. The final part proposes the development of correlations and perspectives.

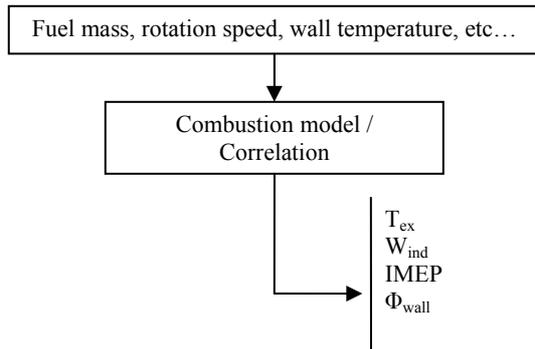


Figure 4 - Final model architecture.

Two-zone model description

General outlines

Two-zone models describe more precisely the combustion process than single ones because chemical reactions are taken into account. The unburned zone is crossed by the flame front where products are formed. They are included in the burned zone, whose temperature T_b is assumed to be homogeneous (Fig. 5). The pressure is assumed to be uniform in the whole chamber.

During admission, compression and exhaust phases, the gas is homogeneous. Its composition is assumed to be constant after combustion (the effect of temperature on molar fractions are not taken into account).

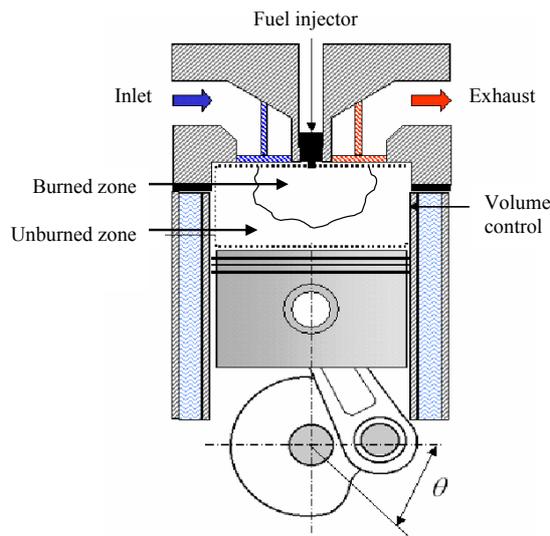


Figure 5 - Two-zone combustion sketch

Mass losses such as blow-by are thus not taken into account in order to simplify equations and

reduce computing time. Future studies will be more descriptive on this point.

Equations

The energy conservation applied to each zone gives the differential equations of burned and unburned zones temperature.

$$\frac{dT_u}{d\theta} = \frac{\left(-P \frac{dV_u}{d\theta} - \frac{dQ_{p,u}}{d\theta} - u_u \frac{dm_u}{d\theta} - h_u \cdot m_{cyl} \frac{dx_b}{d\theta} \right)}{m_u \cdot c_{v,u}} \quad (1)$$

$$\frac{dT_b}{d\theta} = \frac{\left(-P \frac{dV_b}{d\theta} - \frac{dQ_{p,b}}{d\theta} - u_b \frac{dm_b}{d\theta} + h_b \cdot m_{cyl} \frac{dx_b}{d\theta} \right)}{m_b \cdot c_{v,b}} \quad (2)$$

The ideal gas law gives the expression of the cylinder pressure.

$$P = \frac{m_u \cdot R_u \cdot T_u + m_b \cdot R_b \cdot T_b}{V_{cyl}} \quad (3)$$

The mass and volume conservation give relations about V_u , V_b , m_u and m_b .

$$V_u + V_b = V_{cyl} \quad (4)$$

$$m_u + m_b = m_{cyl} \quad (5)$$

The burned fraction x_b follows the largely used predictive Wiebe's relation, [8]:

$$x_b = 1 - \exp \left(-a_w \cdot \left(\frac{\theta - \theta_0}{\Delta\theta} \right)^{M_w + 1} \right) \quad (6)$$

Parameters of this relation are a_w (fixed at 6,908 for a final burned fraction of 0,999), the crank angle for start of combustion θ_0 and combustion duration $\Delta\theta$. The form factor M_w describes the energy distribution during combustion processes that is Gaussian if equal to unity. In the present case $M_w = 0.9$.

Ignition Delay

Ignition delay is defined as the time between start of injection and start of combustion. Many correlations are proposed in literature. They are validated on different kinds of engines and running conditions. Assanis and al. [9] developed a correlation based on steady-state and transient operations for direct injection diesel engines, that suits to the present study. τ_{ID} depends on the equivalence ratio, the mean temperature T (K) and

the pressure P (bar) over the ignition interval according to the following equation:

$$\tau_{ID} = 2,4 \cdot 10^{-3} \cdot \phi^{-0,2} \cdot \bar{P}^{-1,02} \cdot \exp\left(\frac{E_a}{R_u \cdot \bar{T}}\right) \quad (7)$$

E_a/R_u is held constant at a value given by Watson (1980) and used by Assanis. Finally combustion starts when condition (8) is reached.

$$\int_{t_{inj}}^{t_{inj} + \tau_{ID}} \frac{dt}{\tau_{ID}(t)} \approx 1 \quad (8)$$

Wall temperature

The wall temperature is naturally non uniform in the whole chamber. However, Pirotais showed that a unique temperature based on a balance carried out on the 3 main areas of the chamber is acceptable [6]. The spatial average considers the piston, the cylinder liner and the cylinder head (with valves). The average time is obtained with integration of the temperature on the entire cycle. The simulation tool then reconsiders this mean wall temperature after each cycle for heat losses calculation (Fig. 6).

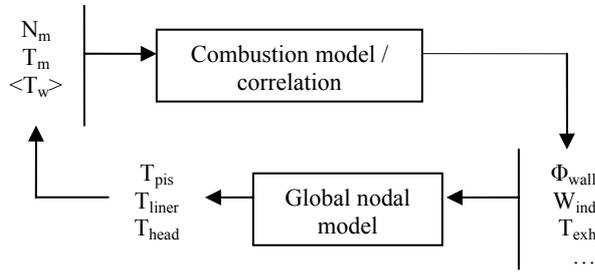


Figure 6 - Computation of mean wall temperature

Heat transfer

The expressions of the wall heat transfer and the convective coefficient are presented in Eq. 9 and 10. The heat transfer between the cylinder trapped mass and the surrounding walls is calculated using the Hohenberg relation [10] (Eq. 10).

$$\frac{dQ_p}{dt} = h_g \cdot S_p \cdot (T_g - \langle \bar{T}_w \rangle) \quad (9)$$

$$h_g = 130 \cdot (10^{-5} \cdot P)^{0,8} \cdot (u_{pis} + 1,4)^{0,8} \cdot T_g^{-0,4} \cdot V^{-0,06} \quad (10)$$

This correlation is relatively well adapted to direct injection diesel engines since high pressure injection systems allow reduction in soot particles formation. Thus the radiative part of heat transfer is not taken into account in Eq. 10. However, the convective heat transfer will be accurately

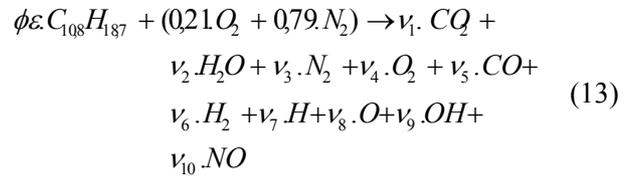
determined within future studies on current automotive engines. Wall areas of burned and unburned zones are calculated thanks to the burned fraction correlation presented in Eq. 6, [11].

$$S_{p,u} = \left(\frac{\pi \cdot d_s^2}{2} + \frac{4 \cdot V_{cyl}}{d_s} \right) \cdot (1 - \sqrt{x_b}) \quad (11)$$

$$S_{p,b} = \left(\frac{\pi \cdot d_s^2}{2} + \frac{4 \cdot V_{cyl}}{d_s} \right) \cdot \sqrt{x_b} \quad (12)$$

Chemistry of combustion

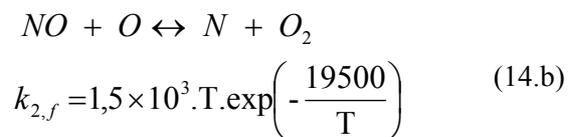
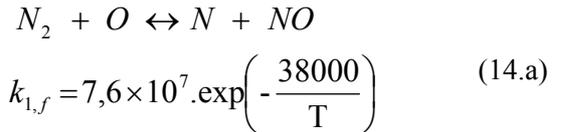
The combustion reaction was written for a $C_{10,8}H_{18,7}$ fuel with properties found in [12]. The combustion equation is:

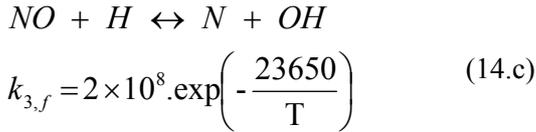


where Φ is the equivalence ratio. CO_2 , H_2O , N_2 and O_2 come from the complete combustion, CO , H_2 , H , O , OH , and NO from dissociation and recombination reactions. ν_i represents the mole fraction of the constituent i , and ε is the fuel quantity for one mole of products at stoichiometry. Species conservation relations combined with equilibrium constants expressions give a non linear system solvable with different methods. Olikara and Borman [13] described a complete method using a Newton–Raphson algorithm. This method is also used in this study. Specific heat and molar enthalpies expressions are temperature dependent according to relations of Kee and al. [14].

Modelling of nitric oxides formation

In the present study the nitric oxide formation is assumed to follow the largely used extended Zeldovitch mechanism [15]. The following three equations are considered (Eq. 14).





k_i represents the reaction rate constants. Correlations were taken according to Heywood studies [16].

According to chemical dissociations and assuming that $[N]$ concentration remains constant, the evolution of $[NO]$ concentration is expressed in Eq. 15.

$$\frac{1}{V} \frac{d([NO]V)}{dt} = \frac{2(1-\beta^2)R_1}{\left(1 + \beta \frac{R_1}{R_2 + R_3}\right)} \quad (15)$$

where

$$R_1 = k_{1,f} [N_2]_e \cdot [O]_e$$

$$R_2 = k_{2,f} [NO]_e \cdot [O]_e$$

$$R_3 = k_{3,f} [NO]_e \cdot [H]_e$$

$$\beta = \frac{[NO]}{[NO]_e}$$

and index e denotes equilibrium.

Time step

A 0,1 crank angle resolution gives a good compromise between computing time and accuracy.

Comparison of calculated and measured data

Test bench

Any prediction model has to be validated thanks to diagrams measured on the test bench. Experimental results on a naturally aspired single-cylinder direct injection diesel engine are available, [17]. The main design parameters are presented in Tab. 1. The complete description of tests can be found in [17].

Constructor	Listter – Petter
Bore	95,2 mm
Stroke	88,94 mm
Displacement	633 cm ³
Compression ratio	19,22 : 1
Cooling system	Forced air circulation

Table 1 – Engine technical features

Comparison

These measurements are compared to the results of the previously described model. An example of pressure diagrams comparison is plotted in Fig. 7.

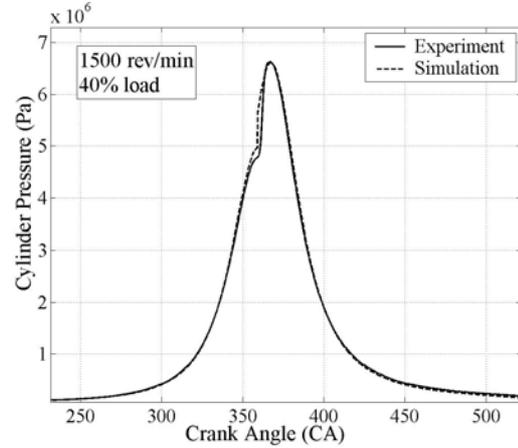


Fig. 7 – Comparison between the experimental and numerical pressure diagrams

Computer modelling gives good agreements with experiments for pressure diagrams and efficiency coefficients. The indicated efficiency η_i , Indicated Mean Effective Pressure $IMEP$ and volumetric efficiency η_v comparison are shown in Tab. 2.

	Model	Experiment
η_i (%)	50,2	49,7
$IMEP$ (bar)	4,9	5
η_v (%)	85,2	85,7

Table 2 – Engine performances comparison (1500 rev/min, 40% load)

In the whole range of tests, the low average error between numerical results and measured values proves reliability of the model.

Simulation results and correlations

Objectives

As already mentioned, the previous simulation program of Pirotais [6] needs a complete cartography of thermal losses towards the coolant loop. The aim of this study is to remove this step by using a correlation for indicated performance, deduced from two-zone modelling results.

Theoretical analysis

$IMEP$ can be expressed from volumetric efficiency, equivalence ratio and indicated efficiency definitions (Eq. 18-22).

$$IMEP = \eta_i \cdot \eta_v \cdot \phi \cdot \frac{LHV}{\sigma} \cdot \frac{P_{atm}}{R_{atm} \cdot T_{atm}} \quad (18)$$

with

$$\eta_v = \frac{m_{air,aspired}}{m_{air,atmospheric\ conditions}} \quad (19)$$

$$\phi = \frac{m_{diesel,injected}}{m_{air,aspired}} \cdot \sigma \quad (20)$$

$$IMEP = \frac{W_{ind}}{V_c} \quad (21)$$

$$\eta_i = \frac{W_{ind}}{m_{diesel,injected} \cdot LHV} \quad (22)$$

Speed and load variations

The experimental design method was applied to determine which parameters have a significant effect on indicated efficiency. The results revealed that speed, load and injection timing have major influence. The effect of rotation speed and load are studied first. The results are presented in Fig. 8.

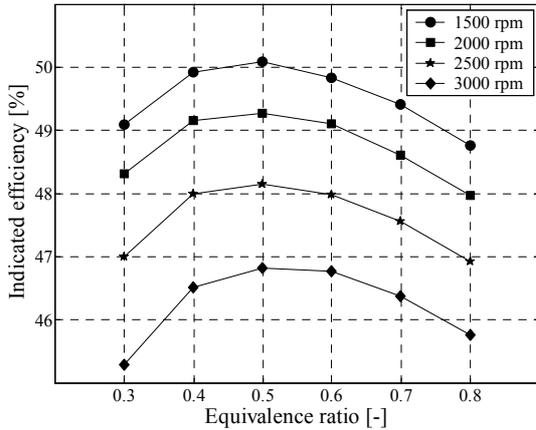


Fig. 8 – Evolution of efficiency with different engine speeds and loads

When the equivalence ratio is under 0.5-0.6, efficiency increases with a negative exponential trend. It decreases for higher values. Considering transient conditions and low loads during cold start driving tests, this study focuses on the first part of the curves.

The relation deduced from results for equivalence ratio under 0.5 is given in Eq. 23.

$$\eta_i = \eta_0 - \alpha \cdot \exp\left(-\frac{\phi}{\phi_0}\right) \quad (\phi < 0.5) \quad (23)$$

Each parameter follows a linear dependence with engine speed (Eq. 24).

$$p_i = A_i + B_i \cdot N \quad (24)$$

where p_i represents η_0 , α or Φ_0 . A_i and B_i are linear results from fitting database (Tab. 3).

Parameter	A_i	B_i
η_0	53,3	$-2,1 \cdot 10^{-3}$
α	34,6	$5,3 \cdot 10^{-3}$
Φ_0	$5,9 \cdot 10^{-2}$	$1 \cdot 10^{-5}$

Table 3 – Linear coefficients for Eq. 24

Considering the whole range of load and rotation speed, the maximum error between simulated and correlated indicated efficiencies remains under 10% (Fig. 9).

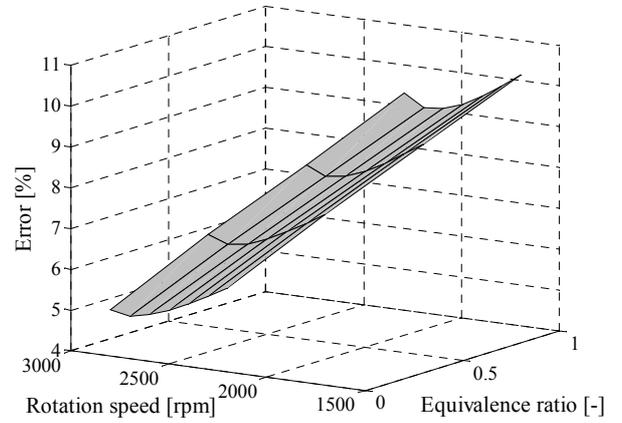


Fig. 9 – Error between simulated and correlated indicated efficiencies

This correlation only takes into account speed and load variations. For combustion engine behaviour, it should be completed by adding other physical parameters. Nevertheless the accuracy of the present correlation proves that this predictive method can be explored.

Injection timing variations

Injection timing and combustion duration are physically linked [16]. However the experimental design method shows that combustion duration has a minor effect on indicated performance compared to injection timing. A sensitivity study on injection timing is then shown.

Fig. 10 presents the evolution of pressure curves with injection timings between 5 and 25 degrees BTDC. As is well known, peak pressure increases with injection timing [7].

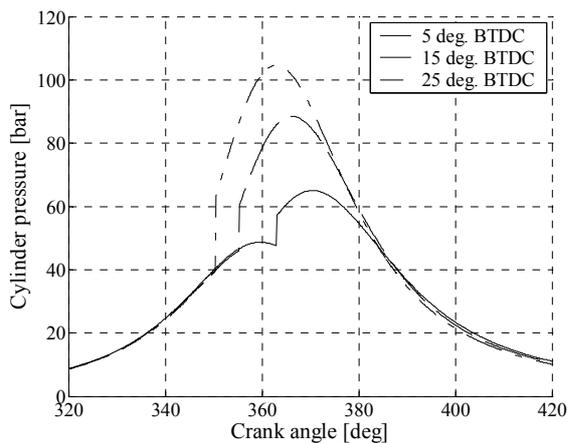


Fig. 10 – Pressure diagrams for different injection timings

Fig. 11 shows the evolution of efficiency with the injection timing in a larger range. Maximum value appears around 15 deg. BTDC. These results show that injection timing must appear in global indicated efficiency correlation. Studies are currently carried out to define how this parameter must be taken into account in the reduced model.

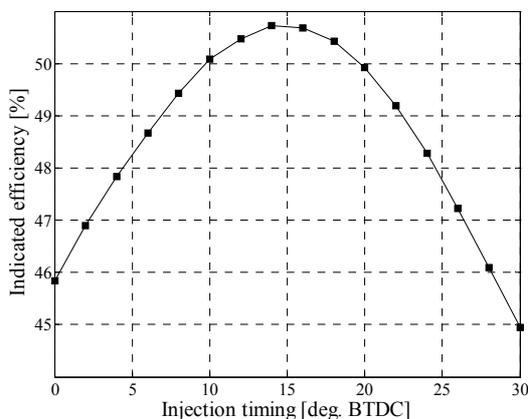


Fig. 11 – Indicated efficiency evolution with injection timing (1500 rpm – 50% load).

Nitric oxide formation

As already shown, the main purpose of this paper is to predict engine performance. Last objectives of this study are AHS development and characterization of their effects on the warm up phase, including emissions. Simulations of NO formation are thus computed. An example is given in Fig. 12. The diagram trend agrees with Rakopoulos results [19] and validates the model. After reduction of the combustion model and its introduction in the global simulation tool, the

comparison of the effects on emissions can become decisive for the AHS future classification.

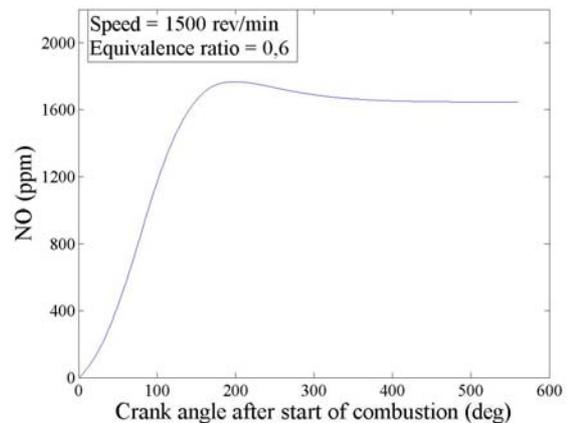


Fig. 12 – Nitric oxide formation (N = 1500 rev/min, $\phi = 0.5$)

Conclusions and perspectives

A correlation for the prediction of indicated efficiency has been demonstrated. This correlation was based on numerical results from a two-zone combustion model detailed in this paper. For the direct injection diesel engine addressed in this paper, simulations proved that performance and engine settings can be correlated. Future studies aim to validate the present method in a larger range of engine types and specially car engines (turbo-charged, direct injection, etc...). Correlations must also include other parameters such as injection timing.

Further studies on the convective transfer coefficient must also be realised. Technical literature proves how difficult it is to well express the wall heat transfer. The most accurate correlation must be adapted and validated on turbocharged direct injection diesel engines. Exhaust Gas Recirculation (EGR) will be taken into account. Its effects on NO, soot emissions and on engine efficiency must appear in the final conclusions of the study. A single fuel injection type was computed here considering the experimental engine equipment. According to real trends several injections can be used for pollutant formation reduction.

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